

## **Solstad Offshore**

Your partner in the offshore energy transition



### The project and our delivery



#### Near shore terminal

#### Development data

- LNG development to the existing Nene and Litchendjiili field.
- Near shore FLNG first out with FLNG Tango & FSU Excalibur

#### Field key-data

- 17-25 meters water depth
- 1nm from the shoreline
- 7nm from south of Pointe Noire, Congo

#### Charters requirement

- 5 x AHTS, with the following roles;
  - 1 main installation vessel
  - 1 secondary installation vessel
  - 3 for tow and station keeping



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### ENI Marine XII LNG Congo

#### Initial work scope

- 17 driven pile anchors by external contractor
- Pre-lay of 17 x 107mm anchor chain
- Installation of 17 Stevadjusters
- Tow of FSU Excalibur to site
  - 2 x AHTS station keeping connected to bottom system by smith -bracket.
- Tow of FLNG Tango by 2 x tugs
- Hook -up

Prelay

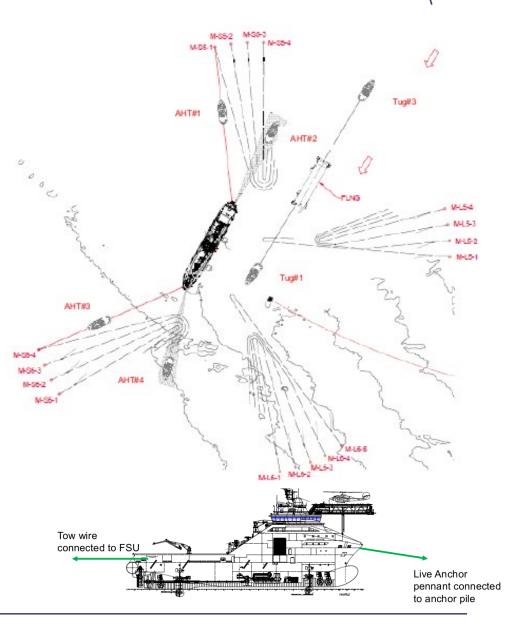
Tow &

pos.

- Main AHTS connect 4 x mooring lines & tensioning
- Secondary AHTS released to assist in hook-up and tensioning.

Riser Reco very

• Main AHTS to commence riser recovery between riser platform to FLNG Tango





#### Initial vessel roles & delivery

Main Inst

Normand Drott (incl. WROV & Survey) Main installation vessel, pre-lay and hook-up + riser recovery.



**Normand Prosper** (incl. WROV & Survey) Tow, station keeping and hook-up



Normand Sapphire (vessel only) Normand Sigma (vessel only) Normand Sirius (vessels only) Tow & station keeping



Third part delivery:

ROV services from Oceaneering Survey deliveries from Fugro Tow rigging from Sotra anchor & chain







# Changes in scope and delivery

Delayed completion of driven pile anchors



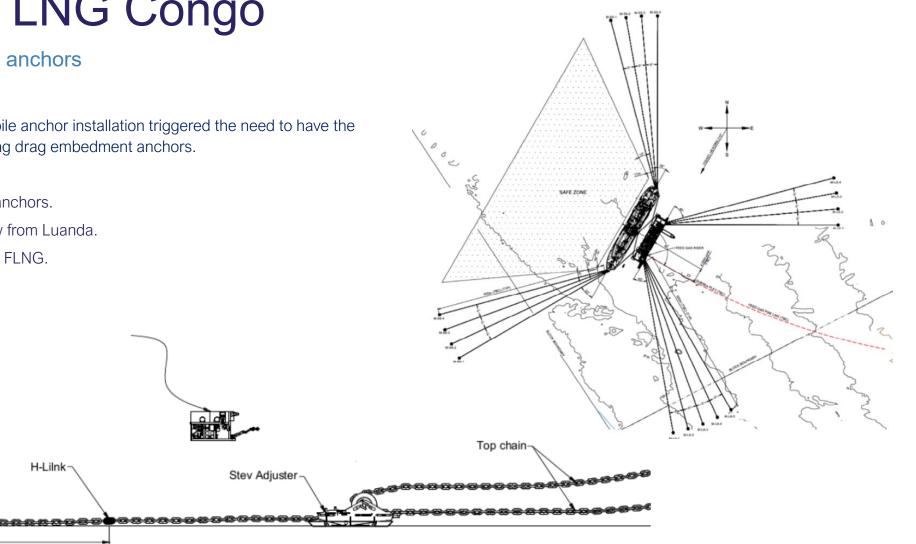
Challenges to finalize the driven pile anchor installation triggered the need to have the AHTS delivered earlier for installing drag embedment anchors. Additional scope:

- Pre-lay of drag embedment anchors. •
- FLNG Tango float-off and tow from Luanda.
- Combined tow-out for FSU & FLNG. ٠

Bottom chain

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35m 🗸





#### Change in scope and delivery



10 drag embedment anchors transported from Europe to Congo, pre-lay consequently on driven pile anchors progress.

Drag anchor of 66 tons;

- 33t Stevshark rex
- 16t fluke ballast
- 17t external ballast

Steel plates mobilized on wooden deck to minimize friction for easy handling of anchors at this weight.







#### Change in scope and delivery



- FLNG Tango float off and delivery Luanda, Angola
- Tow to Pointe Noire, Congo
- Handover to harbor tugs



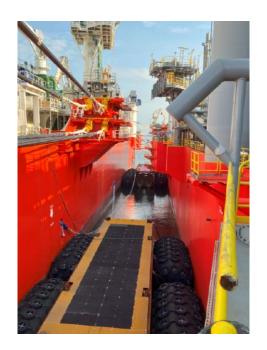




#### Change in scope and delivery



- FLNG Tango and FSU Excalibur moored together in Pointe Noire harbor.
- Towed by harbor-tugs to Pointe Noire roads
- 4 x AHTS combined tow to the field.







#### Change in scope and delivery



1<sup>st</sup> Normand Drott 2<sup>nd</sup> Normand Sapphire

3<sup>rd</sup> Normand Sirius

4<sup>th</sup> Normand Prosper

5<sup>th</sup> Normand Sigma

Main installation vessel Pre-lay, tow and station keeping Pre-lay, tow and station keeping Pre-lay, tow and station keeping Tow and station keeping

(incl Rov & Survey) (incl. Rov & Survey)

(incl. Rov & Survey)















### Experience and challenges

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#### Performance



A new set of challenges present itself working on these water depths;

- Catenary during tensioning
- Height of driven piles with corresponding shallow water depths
- ROV visibility = 0

